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RB KIT 407M-01
Job Sheet 200030



Part No: RB KIT 407M-01

Job Qty: 10 pcs

Part Name: Gauge Pin .0240" dia.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Due Date: 10/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB KIT 407M REV.D IPP REV A 18.01.25 NEW ISSUE RQ VERIFIED BY DP/IPP Rev B 18.03.08 DWG update Rev. C DP Verify DD/IPP Rev. C 19.01.24 drawing revision DP Verify DD

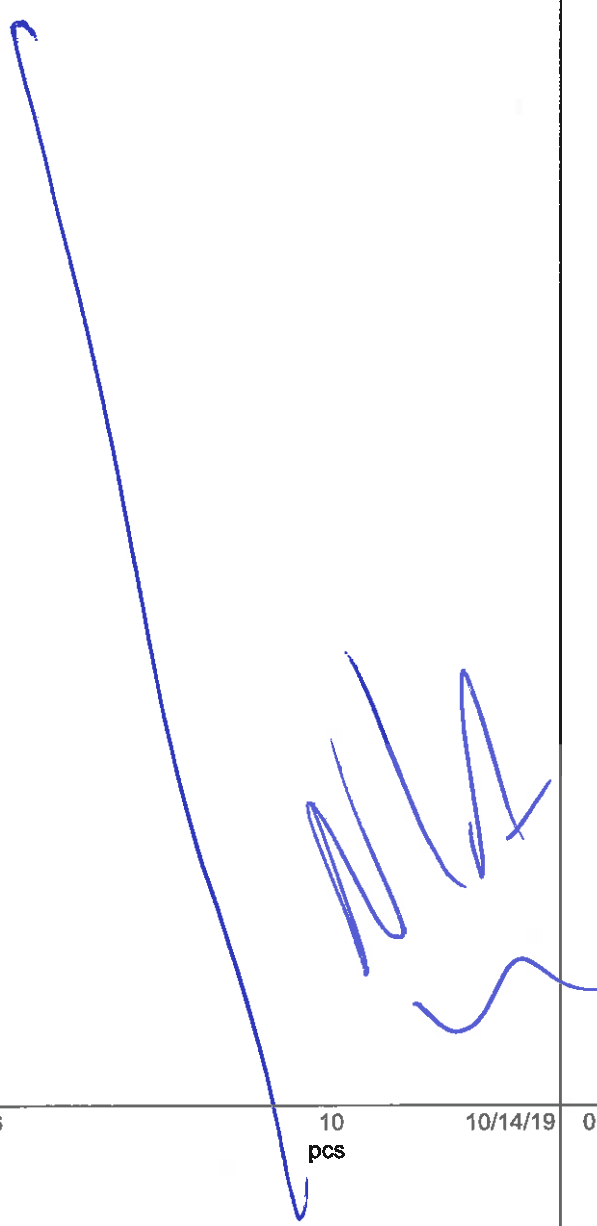
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing SEP 12 2019	10 pcs	10/14/19	0.00	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
95	Packaging 2-1 - Receive - B4B	10 pcs	10/14/19	0.00	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 -		

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					B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
100 QC 6	10 pcs	10/14/19	0.00	0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
110 Small Fab - 2 - B4B	10 pcs	10/14/19	0.00	1.25	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	GP 19-10-03
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
120 QC 5	10 pcs	10/14/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
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				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	DAS
				QC 5 - 50	81
				QC 5 - 30	9-89
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	10	10/14/19	0.00 0.00	Packaging 3 - 1 - B4B
		pcs			Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B

OCT 07 2019

DAS
28
9-89

					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	10/14/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	DAS OCT 08 2019
					QC 21 - SA - 53	21 9-30

Part Op 90 - Purchasing

Descriptions: 95 - Receive & Inspect for Damage & Mat'l Certs

100 - QC6- All purchased or subcontracted products

110 - 1-Cut pin in half. 2-Deburr 3-Put pin in small sealable plastic bag with a small amount of LPS 2 to prevent corrosion.

4-Package as per note 10.

120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
21135A52	Plug Gauge	5 Ea (.5 ea)	90-Purchasing	551061

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	21135A52	5	10	0

Part Specifications

Specifications could not be found.

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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20030

$\phi A +0.00000$
 -0.00004
(PER TABLE 1)

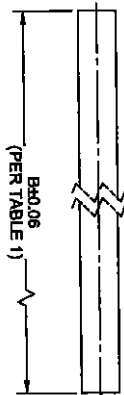


TABLE 1
GAUGE PIN DIMENSIONS

PART NUMBER	ϕA	B	PURCHASE PART NUMBER (MASTER CARR)
RB KIT 407M-01	$\phi .02400$	1.00"	21135A52 OR EQUIV.
RB KIT 407M-03	$\phi .04000$	1.00"	21135A53 OR EQUIV.
RB KIT 407M-05	$\phi .05400$	1.00"	21135A53 OR EQUIV.
RB KIT 407M-07	$\phi .06000$	1.00"	21135A53 OR EQUIV.
RB KIT 407M-09	$\phi .08000$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-11	$\phi .09800$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-13	$\phi .10800$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-15	$\phi .12000$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-17	$\phi .14400$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-19	$\phi .14400$	0.25"	21135A54 OR EQUIV.
RB KIT 407M-21	$\phi .16000$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-23	$\phi .16000$	0.25"	21135A54 OR EQUIV.
RB KIT 407M-25	$\phi .17280$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-27	$\phi .17280$	0.25"	21135A54 OR EQUIV.
RB KIT 407M-29	$\phi .18000$	1.00"	21135A54 OR EQUIV.
RB KIT 407M-31	$\phi .19200$	1.00"	21135A55 OR EQUIV.

RB KIT 407M-01 THRU -31 ϕ .XXXX, CLASS X PLUG NO-GO GAUGE

NOTES:

- 1) MATERIAL: SEE TABLE 1 FOR MATERIAL SPECIFICATION
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 6) UNITS: INCHES UNLESS OTHERWISE NOTED
- 7) BREAK SHARP EDGES: N/A
- 8) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD
DRAWN	MBB	144000000, ONTARIO, CANADA
CHECKED	KPT	REV. D
MFG. APPR.	DP	RB KIT 407M
APPROVED	VP	SPLINE MEASURING KIT
DATE	1/17/2019	SCALE
		NTS

COMPANY: DART AEROSPACE LTD
144000000, ONTARIO, CANADA
SHEET 2 OF 8